# ONE TRUSTED NAME FOR ALL UNDERGROUND PIPING APPLICATIONS 

## CORFIT <br> Underground Double Wall

 Corrugated Pipes

## DRAINFIT

## STATE-OF-THE-ART MANUFACTURING UNITS



Prince Pipes provides the widest range of piping systems for all underground applications which are technologically advanced and fit for building a cleaner India. All our plants and work force are channelizing their efforts and energy towards achieving this mission making us the ONE TRUSTED NAME for all underground piping applications.

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# CORFIT 

Underground Double Wall Corrugated Pipes

## A REVOLUTION TODAY FOR A CLEANER INDIA TOMORROW



## Overview

Corfit DWC* pipes and fittings are manufactured using HDPE polymer. These pipes are resistant to various types of gases \& chemicals which are generated due to putrification of various ingredients flowing in the system.
Corfit DWC* Pipes are manufactured as per IS 16098 (Part-2), have a smooth internal surface and corrugated external surface. The corrugated external surface provides greater stiffness, withstands soil movements \& takes higher loads (static \& dynamic), whereas the internal surface helps in smooth flow of sewerage.

## Product Range

- Pipes: 100 to 1000 mm
- Fittings: 100 to 500 mm


## Standards

| Pipes |  |  |  |  |  |  |  |  | Fittings |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Size (mm) | Class | Standard | End Connection | Size (mm) | Standard | End Connection |  |  |  |  |  |
| 100 to 1000 | SN4 \& SN8 | IS 16098-Part 2 | Rubber Ring <br> Joint | 100 to 500 | - | Rubber Ring <br> Joint |  |  |  |  |  |



Corfit DWC* Pipes Range


## Corfit Fittings




CORFIT ${ }^{\circ}$
INSPECTION CHAMBER

DRAINFIT"
INSPECTION CHAMBER

NO MORE BLOCKAGE. ONLY FREE FLOWING SEWAGE.


Made from HDPE material


Made from Polypropylene material

## Overview

Integral to every underground drainage system, inspection chambers are resistant to acids, bases and organic compounds, so they can withstand aggressive substances like sulphuric acid and hydrogen sulphide which are found in every sewer. They are installed where multiple drainage lines are connected. And are used for inspection, maintenance and removal of debris which is generated through the flow of sewer waste. With over 33 years of expertise in underground piping solutions, Prince Pipes offers two kinds of inspection chambers - Corfit Inspection Chamber (made of HDPE) and Drainfit Inspection Chamber (made of polyethylene material) for residential as well as commercial sector.

## Parts <br> Corfit Inspection Chamber

 RCC/ Fulcrum concrete ring for installation of chamber access cover


Riser shaft- smooth inside \& ribbed outside Side Inlet Chamber base with inlets and outlets Main Outlet

## Sizes

- Corfit Inspection Chamber: 315 mm \& 600 mm
- Invert depth for 600 mm diameter - 1.25 m
- Invert depth for 315 mm diameter - 0.75 m
- Drainfit Inspection Chamber: 315 mm
(

Drainfit Inspection Chamber


## Features and Benefits

- Single piece structure for easy installation and leakage-free joints
- Socket, spigot and side inlet connections with rubber sealing ring
- Resistant to floating due to ribs and collar provided on external surface of riser/shaft
- Abrasion resistant
- Smooth inside invert surface for high hydraulic capacity
- Chemical resistant
- About $2^{\circ}$ slope provided for gravity flow in inspection chamber base
- Lightweight

Types of Corfit Inspection Chambers


LH \& RH-45 INLET Size: 600 mm

$\mathrm{RH}-45^{\circ}$
RH -45
INLET
Size: 600 mm


LH $-45^{\circ}$
Size: 600 mm


LH \& RH-90 INLETS
Size: 315 \& 600 mm

$\mathrm{RH}-90^{\circ}$
INLET
Size: 600 mm


| $\mathrm{LH}-90^{\circ}$ |
| :---: |

Size: 600 mm


STRAIGHT
Size: 600 mm

## Types of Drainfit Inspection Chambers



Straight
Through
Size: 315 \& 450 mm


Left or Right $90^{\circ}$ Bend
Size: 315 \& 450 mm


Left Hand
$90^{\circ}$ Junction
Size: 315 \& 450 mm


Right Hand $90^{\circ}$ Junction Size: 315 \& 450mm


Left Hand $45^{\circ} \& 90^{\circ}$ Junction

Size: 315 \& 450 mm


Right Hand $45^{\circ}$ \& $90^{\circ}$ Junction

Size: 315 \& 450 mm


5 Way
Junction Size: 315 \& 450 mm

## MANHOLE CHAMBERS



## CORFIT*

## MANHOLE CHAMBERS

## UPGRADING INDIA'S DRAINAGE SYSTEM TO MEET GLOBAL STANDARDS



## Overview

Corfit Manhole and Inspection Chambers are made from PE (Polyethylene) material. Polyethylene material is resistant to acids, bases and organic compounds, thus Corfit Manhole and Inspection Chambers can withstand aggressive substances like sulphuric acid and hydrogen sulphide which are found in every sewer.

These are integral to underground drainage systems and are installed where multiple drainage lines are connected. It is used for inspection, maintenance and removal of debris which is generated through the flow of sewer waste. These are used in sewerage/drainage networks. For maintenance of sewer manhole entry diameter were maintained for person entry and steps were provided to reach the person safely to base of the Manhole chamber.

## Standards

Manufactured under guidelines of BS EN 135981 \& 2
BS EN 13598-2 For Manhole Chamber.

## Features and benefits

- Socket, spigot and side inlet connections with rubber sealing ring
- Resistant to floating due to ribs and collar provided on external surface of riser/shaft
- Abrasion resistant
- Smooth inside invert surface for high hydraulic capacity
- Chemical resistant
- About $2^{\circ}$ slope provided for gravity flow in Inspection Chamber base
- Light weight

| Manhole Part | Total Height <br> $\mathbf{( m m )}$ | Effective Height / <br> Invert Depth (mm) |
| :---: | :---: | :---: |
| Base | 750 | 700 |
| Riser | 580 | 510 |
|  | 315 | 250 |
| Cone | 1180 | 1110 |
|  | 1330 | 1260 |
|  | 1480 | 1410 |

Note: For height / invert depth adjustment, to use combination of Riser \& Top Cone.

## Applications

Commercial \& Municipal sewerage/drainage networks

Manholes assembly consist of:


## Product Range

| Item description | Main Inlet | Side Inlet | Main Outlet | Product Image | Type of Manhole Base |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1000 mm Base, 3Inlets and 1Multi outlet suitable for UPVC pipes | $\begin{gathered} 110,160, \\ 200,250 \& \\ 315 \mathrm{~mm} . \end{gathered}$ | $\begin{gathered} 110,160 \\ 200,250 \& \\ 315 \mathrm{~mm} . \end{gathered}$ | 200, 250 \& 315 mm . <br> 110 mm , $160 \& 200 \mathrm{~mm}$. |  |  |
| 1000 mm Base, 2Inlets and 2Multi outlet suitable for UPVC pipes | $\begin{gathered} 200, \\ 250 \& \\ 315 \mathrm{~mm} . \end{gathered}$ | $\begin{gathered} 110,160, \\ 200,250 \& \\ 315 \mathrm{~mm} . \end{gathered}$ | $\begin{gathered} 200, \\ \frac{250 \& 315 \mathrm{~mm} .}{110 \mathrm{~mm},} \\ 160 \& 200 \mathrm{~mm} . \end{gathered}$ |  |  |
| 1000 mm Base, <br> 3Inlets and 1outlet suitable for DWC pipes | 250 \& 300mm | $\begin{gathered} 100,150 \& \\ 200 \mathrm{~mm}^{\star} \end{gathered}$ | 250 \& 300mm |  |  |

Note: *For connecting DWC Pipe use Rubber ring, Short length of UPVC pipe \& Connector


## DRAINFIT" ${ }^{\prime \prime}$

UPVC Underground
Drainage Piping Systems

## FOR UNDERGROUND DRAINAGE APPLICATIONS



## Overview

Drainfit Pipes are noticeably lighter and less expensive than existing PVC pipes/ concrete pipes. These pipes are interchangeable with solid wall pipes and are compatible with regular PVC fittings. We have introduced rubber and solvent fittings to offer a complete range of drainage piping systems.

## Product Range

- Pipes: 63 to 400 mm
- Fittings: 75, 110 \& 160 mm


## Standards

| Pipes |  |  | Fittings |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Size (mm) | Standard | End Connection | Size $(\mathrm{mm})$ | Standard | End Connection |
| SN 2-160 to 400 |  | Elastomeric Sealing |  |  | Elastomeric Sealing |
| SN $4-125$ to 400 | IS 15328 | Ring \& Solvent Joint | $75,110 \& 160$ | EN-1401-1 | Ring \& Solvent Joint |
| SN $8-63$ to 400 |  |  |  |  |  |



## Features and Benefits

- Leak-proof
- Long life
- Anti-rodent
- Light-weight and easy to transport
- Fast and easy installation, even in wet conditions
- Resistance to abrasion, smooth bore pipes reduce the risk of blockage
- Good impact resistance


## Dimensions

| Nominal Size (Outside Diameter) | Mean Outside Diameter |  | Wall Thickness |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | SN2 (SDR 51) |  | SN4 (SDR 41) |  | SN8 (SDR 34) |  |
|  | Minimum | Maximum | Minimum | Maximum | Minimum | Maximum | Minimum | Maximum |
| (mm) | (mm) | (mm) | (mm) | (mm) | (mm) | (mm) | (mm) | (mm) |
| 63 | 63.00 | 63.30 | - | - | - | - | 2.70 | 3.10 |
| 75 | 75.00 | 75.30 | - | - | - | - | 2.80 | 3.30 |
| 90 | 90.00 | 90.30 | - | - | - | - | 2.90 | 3.40 |
| 110 | 110.00 | 110.40 | - | - | - | - | 3.20 | 3.70 |
| 125 | 125.00 | 125.40 | - | - | 3.20 | 3.70 | 3.70 | 4.40 |
| 160 | 160.00 | 160.50 | 3.20 | 3.70 | 4.00 | 4.60 | 4.70 | 5.40 |
| 200 | 200.00 | 200.60 | 3.90 | 4.50 | 4.90 | 5.60 | 5.90 | 6.70 |
| 250 | 250.00 | 250.80 | 4.90 | 5.60 | 6.20 | 7.00 | 7.30 | 8.30 |
| 315 | 315.00 | 316.00 | 6.20 | 7.00 | 7.70 | 8.70 | 9.20 | 10.40 |
| 400 | 400.00 | 401.20 | 7.90 | 8.90 | 9.80 | 11.00 | 11.70 | 13.10 |

## Drainfit Fittings

Fittings available in both Rubber Ring and Solvent Joint options.

PEFIT AQUA


# PEFitáaua 

HDPE PIPING SYSTEMS
BRINGS WATER TO LIFE


## Overview

Polyethylene polymer is designed to meet the most demanding operating conditions in the process of transmission of various types of liquids. PRINCE PEFit Aqua is manufactured in our State-of-the-Art Manufacturing facilities using high quality virgin raw material.

## Product Range

- Pipes: 20 to 315 mm • Lenght: 6 meter \& 12 meter
- Coil: 20 to 110 mm

Standards

| Pipes \& Coil |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Size $(\mathrm{mm})$ | Class | Standard | Working Pressure | End Connection |  |  |  |  |
| Pipe: 20 to 315 | PE63, PE80, | IS 4984:2016 | 2KG/CM2 to 20KG/CM2 | Butt Welding, |  |  |  |  |
| Coil: 20 to 110 | PE100 |  | SDR41 to SDR6 | Electro Fusion |  |  |  |  |



Standard dimension ratio (SDR) and corresponding wall thickness of pipes as per IS 4984:2016.

| SDR | SDR 41 |  | SDR 33 |  | SDR 26 |  | SDR 21 |  | SDR 17 |  | SDR 13.6 |  | SDR 11 |  | SDR 9 |  | SDR 7.4 |  | SDR 6 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Nominal Pressure (PN) |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| PE 63 | PN 2 |  | PN 2.5 |  | PN 3.2 |  | PN 4 |  | PN 5 |  | PN 6 |  | PN 8 |  | - |  | - |  | - |  |
| PE 80 | PN 2.5 |  | PN 3.2 |  | PN 4 |  | PN 5 |  | PN 6 |  | PN 8 |  | PN 10 |  | PN 12.5 |  | PN 16 |  | PN 20 |  |
| PE 100 | PN 3 |  | PN 4 |  | PN 5 |  | PN 6 |  | PN 8 |  | PN 10 |  | PN 12.5 |  | PN 16 |  | PN 20 |  | - |  |
| Wall Thickness (mm) |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| $\begin{aligned} & \text { Nominal } \\ & \text { OD }(\mathrm{mm}) \\ & \hline \end{aligned}$ | min | max | min | max | min | max | min | max | min | max | min | max | min | max | min | max | min | max | min | max |
| 20 |  |  |  |  |  |  |  |  |  |  |  |  | 1.9 | 2.2 | 2.3 | 2.6 | 2.7 | 3.1 | 3.4 | 3.8 |
| 25 |  |  |  |  |  |  |  |  |  |  | 1.9 | 2.2 | 2.3 | 2.6 | 2.8 | 3.2 | 3.4 | 3.8 | 4.2 | 4.7 |
| 32 |  |  |  |  |  |  |  |  | 1.9 | 2.2 | 2.4 | 2.7 | 2.9 | 3.3 | 3.6 | 4.1 | 4.4 | 4.9 | 5.4 | 6.0 |
| 40 |  |  |  |  |  |  | 1.9 | 2.2 | 2.4 | 2.7 | 3.0 | 3.4 | 3.7 | 4.2 | 4.5 | 5.1 | 5.4 | 6.0 | 6.7 | 7.5 |
| 50 |  |  |  |  | 2.0 | 2.3 | 2.4 | 2.7 | 3.0 | 3.4 | 3.7 | 4.2 | 4.6 | 5.2 | 5.6 | 6.3 | 6.8 | 7.6 | 8.4 | 9.3 |
| 63 |  |  |  |  | 2.5 | 2.9 | 3.0 | 3.4 | 3.7 | 4.2 | 4.7 | 5.3 | 5.8 | 6.5 | 7.0 | 7.8 | 8.6 | 9.6 | 10.5 | 11.7 |
| 75 | 1.9 | 2.2 | 2.3 | 2.6 | 2.9 | 3.3 | 3.6 | 4.1 | 4.5 | 5.1 | 5.6 | 6.3 | 6.9 | 7.7 | 8.4 | 9.3 | 10.2 | 11.3 | 12.5 | 13.9 |
| 90 | 2.2 | 2.5 | 2.8 | 3.2 | 3.5 | 4.0 | 4.3 | 4.8 | 5.3 | 5.9 | 6.7 | 7.5 | 8.2 | 9.1 | 10.0 | 11.1 | 12.2 | 13.5 | 15.0 | 16.6 |
| 110 | 2.7 | 3.1 | 3.4 | 3.8 | 4.3 | 4.8 | 5.9 | 6.6 | 6.5 | 7.3 | 8.1 | 9.0 | 10.0 | 11.1 | 12.3 | 13.6 | 14.9 | 16.5 | 18.4 | 20.3 |
| 125 | 3.1 | 3.5 | 3.8 | 4.3 | 4.8 | 5.4 | 6.0 | 6.7 | 7.4 | 8.2 | 9.2 | 10.2 | 11.4 | 12.7 | 13.9 | 15.4 | 16.9 | 18.7 | 20.9 | 23.1 |
| 140 | 3.5 | 4.0 | 4.3 | 4.8 | 5.4 | 6.0 | 6.7 | 7.5 | 8.3 | 9.2 | 10.3 | 11.4 | 12.8 | 14.2 | 15.6 | 17.3 | 19.0 | 21.0 | 23.4 | 25.8 |
| 160 | 3.9 | 4.4 | 4.9 | 5.5 | 6.2 | 6.9 | 7.7 | 8.6 | 9.5 | 10.6 | 11.8 | 13.1 | 14.6 | 16.2 | 17.8 | 19.7 | 21.7 | 24.0 | 26.7 | 29.5 |
| 180 | 4.4 | 4.9 | 5.5 | 6.2 | 7.0 | 7.8 | 8.6 | 9.6 | 10.6 | 11.8 | 13.3 | 14.7 | 16.4 | 18.1 | 20.0 | 22.1 | 24.4 | 26.9 | 30.0 | 33.1 |
| 200 | 4.9 | 5.5 | 6.1 | 6.8 | 7.7 | 8.6 | 9.6 | 10.7 | 11.8 | 13.1 | 14.7 | 16.3 | 18.2 | 20.1 | 22.3 | 24.6 | 27.1 | 29.9 | 33.4 | 36.8 |
| 225 | 5.5 | 6.2 | 6.9 | 7.7 | 8.7 | 9.7 | 10.8 | 12.0 | 13.3 | 14.7 | 16.6 | 18.4 | 20.5 | 22.7 | 25.0 | 27.6 | 30.5 | 33.7 | 37.5 | 41.4 |
| 250 | 6.1 | 6.8 | 7.6 | 8.5 | 9.7 | 10.8 | 12.0 | 13.3 | 14.7 | 16.3 | 18.4 | 20.3 | 22.8 | 25.2 | 27.8 | 30.7 | 33.8 | 37.3 | 41.7 | 46.0 |
| 280 | 6.9 | 7.7 | 8.5 | 9.5 | 10.8 | 12.0 | 13.4 | 14.8 | 16.5 | 18.3 | 20.6 | 22.8 | 25.5 | 28.2 | 31.2 | 34.4 | 37.9 | 41.8 | 46.7 | 51.5 |
| 315 | 7.7 | 8.6 | 9.6 | 10.7 | 12.2 | 13.5 | 15.0 | 16.6 | 18.6 | 20.6 | 23.2 | 25.6 | 28.7 | 31.7 | 35.0 | 38.6 | 42.6 | 47.0 | 52.5 | 57.9 |



## CRRLEFIT

## CABLE DUCTING PIPES

## PROTECT THE CABLES THAT POWER YOUR PROJECT



## Overview

Infrastructure in India is seeing new avenues on daily basis. With multiple innovations happening across sectors and wiring being involved in almost all sectors, cable ducting becomes an essential investment in protecting wires across applications.
Introducing PRINCE CABLEFIT, made from High Density Polyethylene (HDPE) which provides long-term strength, chemical resistance and prevention of stress cracks. Its unique double-walled construction makes it light-weight, gives excellent mechanical properties like high ring stiffness and better impact strength. The smooth inner wall facilitates easy insertion of ducts and cables.

These pipes are manufactured using ultra-modern hi-tech machines which results in excellent finished product. It is manufactured as per standard IS 16205 Part 24. Prince Cablefit is available in class 450 N and $750 \mathrm{~N}^{*}$.

## Product Range

- Pipes (OD): $50 \mathrm{~mm}, 63 \mathrm{~mm}, 75 \mathrm{~mm}, 90 \mathrm{~mm}, 110 \mathrm{~mm}, 120 \mathrm{~mm}, 160 \mathrm{~mm}$.
- Fittings: $50 \mathrm{~mm}, 63 \mathrm{~mm}, 75 \mathrm{~mm}, 90 \mathrm{~mm}$.
- Standard length of pipes is 6 m for sizes $90 \mathrm{~mm}-160 \mathrm{~mm}$.
- For sizes $50 \mathrm{~mm}, 63 \mathrm{~mm}$ \& 75 mm , it will be available in coil of 100 m .


## Standards

| Pipes |  |  | Fittings |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Size (mm) | Class | Standard | End Connection | Size (mm) | End Connection |
| Coil Form - 50mm to 75 mm <br> Standard Length Pipes -90 mm to 160 mm | $450 \mathrm{~N}^{*}$ | IS 16205 <br> Part 24 | With or Without Rubber Ring | 50 mm to 90 mm | With \& Without Rubber Ring |



## Features and Benefits

- Light-weight makes it easy to assemble and transport
- Smooth internal surface makes it easy to pull cables through the pipe
- Optimum mechanical and physical properties
- Tough outer surface makes it easy to resist high impacts
- Low-maintenance and long-lasting
- Built-in space capacity for future expansion
- Reduces cable over cable damage


## Fittings



Coupler


Elbow


Tee

## Prince Zero Defect Network



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